

ULTRACOLOR 3025 RED / B.P. MARKER INK

Chemwatch Material Safety Data Sheet

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NC317TCP

CHEMWATCH 47243

Version No:2.0

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

ULTRACOLOR 3025 DO RED / B.P. MARKER INK

SYNONYMS

"ball point marker ink"

PROPER SHIPPING NAME

FLAMMABLE LIQUID, TOXIC, N.O.S.
(contains ethanol and ethylene glycol monobutyl ether)

PRODUCT USE

Ball point marker ink.

SUPPLIER

Company: Zeus Chemical Products Pty Ltd

Address:

3 Anderson Place

South Windsor

NSW, 2756

AUS

Telephone: +61 2 4577 4866

Fax: +61 2 4577 6919

HAZARD RATINGS

Flammability	3
Toxicity	3
Body Contact	2
Reactivity	0
Chronic	3

SCALE: Min/Nil=0 Low=1 Moderate=2 High=3 Extreme=4

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

POISONS SCHEDULE

S6

RISK

Highly flammable.

Harmful by inhalation in contact with skin and if swallowed.

Irritating to eyes and skin.

Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.

May cause harm to the unborn child.

Possible risk of impaired fertility.

Cumulative effects may result following exposure*.

May produce discomfort of the respiratory system*.

Limited evidence of a carcinogenic effect*.

Vapours potentially cause drowsiness and dizziness*.

* (limited evidence).

SAFETY

Keep locked up.

Keep away from sources of ignition. No smoking.

Do not breathe gas/ fumes/ vapour/ spray.

In case of insufficient ventilation wear suitable respiratory equipment.

Use only in well ventilated areas.

Keep container in a well ventilated place.

Avoid exposure - obtain special instructions before use.

To clean the floor and all objects contaminated by this material use water.

Keep container tightly closed.

This material and its container must be disposed of in a safe way.

Keep away from food drink and animal feeding stuffs.

Take off immediately all contaminated clothing.

In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.

Use appropriate container to avoid environment contamination.

Avoid release to the environment. Refer to special instructions/ safety data sheets.

This material and its container must be disposed of as hazardous waste.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
ethanol	64-17-5	30-60
ethylene glycol monobutyl ether	111-76-2	10-30
nitrocellulose with >25% alcohol, <12.6% nitrogen	Not avail.	1-10
C.I. Pigment Red 48:1	7585-41-3	1-10
propylene glycol monoethyl ether	52125-53-8	1-10
ethylcellulose	9004-57-3	1-10
dibutyl phthalate	84-74-2	1-10

NOTE: Manufacturer has supplied full ingredient information to allow CHEMWATCH assessment.

Section 4 - FIRST AID MEASURES

SWALLOWED

For advice, contact a Poisons Information Centre or a doctor.

· IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.

· For advice, contact a Poisons Information Centre or a doctor.

Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:

- Induce vomiting with fingers down the back of the of the throat, ONLY IF CONSCIOUS.
- Lean patient forward or place on left side (head-down position if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.

EYE

If this product comes in contact with the eyes:

- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin contact occurs:

- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:

- Hepatic metabolism produces ethylene glycol as a metabolite.
- Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.
- Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.

[Ellenhorn and Barceloux: Medical Toxicology].

For acute or short term repeated exposures to ethylene glycol:

- Early treatment of ingestion is important. Ensure emesis is satisfactory.
- Test and correct for metabolic acidosis and hypocalcaemia.
- Apply sustained diuresis when possible with hypertonic mannitol.
- Evaluate renal status and begin haemodialysis if indicated. [I.L.O]
- Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate

solution.

- Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: Occupational & Environmental Medicine 1996; 53, 595-600.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Water spray or fog.

- Alcohol stable foam.

Carbon dioxide.

Dry chemical powder.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
 - Severe fire hazard when exposed to heat, flame and/or oxidisers.
 - Vapour forms an explosive mixture with air.
 - Severe explosion hazard, in the form of vapour, when exposed to flame or spark.
 - Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion / decomposition with violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).
- Other combustion products include: carbon dioxide (CO₂) and nitrogen oxides (NO_x).

FIRE INCOMPATIBILITY

Avoid mixing with. oxidisers, peroxides, strong acids, acid chlorides, acid anhydrides, strong alkalis and alkali metals e.g. sodium, potassium, lithium as ignition may result.

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse vapour.
- Contain or absorb spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

From IERG (Canada/Australia)

Isolation Distance	50 metres
Downwind Protection Distance	300 metres
IERG Number	16

FOOTNOTES

- 1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.
- 2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.
- 3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.
- 4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".

LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 131 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

Segregate from. strong oxidisers, peroxides and alkali metals e.g. sodium, potassium, lithium.

DO NOT store in aluminium containers.

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
 - No smoking, naked lights, heat or ignition sources.
 - DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
 - Keep containers securely sealed.
 - Store away from incompatible materials in a cool, dry well ventilated area.
 - Protect containers against physical damage and check regularly for leaks.
 - Observe manufacturer's storing and handling recommendations.
-

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS

+: May be stored together

O: May be stored together with specific preventions

X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³
Australia Exposure Standards	ethanol (Ethyl alcohol)	1000	1880		
Australia Exposure Standards	ethylene glycol monobutyl ether (2-Butoxyethanol)	20	96.9	50	242
Australia Exposure Standards	C.I. Pigment Red 48:1 (Inspirable dust (not otherwise classified))		10		
Australia Exposure Standards	ethylcellulose (Inspirable dust (not otherwise classified))		10		
Australia Exposure Standards	dibutyl phthalate (Dibutyl phthalate)		5		

ENDOELTABLE

The following materials had no OELs on our records

- propylene glycol monoethyl ether: CAS:52125-53-8

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
ethanol		3,300 [LEL]
ethylene glycol monobutyl ether		700 [Unch]
dibutyl phthalate	4,000	

NOTES

Values marked LEL indicate that the IDLH was based on 10% of the lower explosive limit for safety considerations even though the relevant toxicological data indicated that irreversible health effects or impairment of escape existed only at higher concentrations.

ODOUR SAFETY FACTOR (OSF)

OSF=6 (ETHANOL)

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

$OSF = \frac{\text{Exposure Standard (TWA) ppm}}{\text{Odour Threshold Value (OTV) ppm}}$

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

MATERIAL DATA

None assigned. Refer to individual constituents.

INGREDIENT DATA

DIBUTYL PHTHALATE:

ETHANOL:

ETHYLENE GLYCOL MONOBUTYL ETHER:

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

DIBUTYL PHTHALATE:

ETHYLENE GLYCOL MONOBUTYL ETHER:

Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional standard. These have been established after a literature search for reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

ETHANOL:

NITROCELLULOSE WITH >25% ALCOHOL, <12.6% NITROGEN:

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

C.I. PIGMENT RED 48:1:

ETHYLCELLULOSE:

ETHANOL:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects.

Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness.

Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes.

Inhalation also causes local irritating effects to the eyes and upper respiratory tract, headaches, sensation of heat intraocular tension, stupor, fatigue and a need to sleep.

At 15000 ppm there was continuous lachrymation and coughing.

ETHYLENE GLYCOL MONOBUTYL ETHER:

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the

		Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

Odour Threshold Value: 0.10 ppm (detection), 0.35 ppm (recognition)

Although rats appear to be more susceptible than other animals anaemia is not uncommon amongst humans following exposure. The TLV reflects the need to maintain exposures below levels found to cause blood changes in experimental animals. It is concluded that this limit will reduce the significant risk of irritation, haematologic effects and other systemic effects observed in humans and animals exposed to higher vapour concentrations. The toxic effects typical of some other glycol ethers (pancytopenia, testis atrophy and teratogenic effects) are not found with this substance.

NITROCELLULOSE WITH >25% ALCOHOL, <12.6% NITROGEN:

None assigned. Refer to individual constituents.

nitrocellulose:

None assigned.

methylated spirits, as ethanol:

TLV TWA: 1000 ppm, 1880 mg/m³

ES TWA: 1000 ppm, 1900 mg/m³

C.I. PIGMENT RED 48:1:

These "dusts" have little adverse effect on the lungs and do not produce toxic effects or organic disease. Although there is no dust which does not evoke some cellular response at sufficiently high concentrations, the cellular response caused by P.N.O.C.s has the following characteristics:

- the architecture of the air spaces remain intact,
- scar tissue (collagen) is not synthesised to any degree,
- tissue reaction is potentially reversible.

Extensive concentrations of P.N.O.C.s may:

- seriously reduce visibility,
- cause unpleasant deposits in the eyes, ears and nasal passages,
- contribute to skin or mucous membrane injury by chemical or mechanical action, per se, or by the rigorous skin cleansing procedures necessary for their removal. [ACGIH]

This limit does not apply:

- to brief exposures to higher concentrations
- nor does it apply to those substances that may cause physiological impairment at lower concentrations but for which a TLV has as yet to be determined.

This exposure standard applies to particles which

- are insoluble or poorly soluble* in water or, preferably, in aqueous lung fluid (if data is available) and
- have a low toxicity (i.e.. are not cytotoxic, genotoxic, or otherwise chemically reactive with lung tissue, and do not emit ionizing radiation, cause immune sensitization, or cause toxic effects other than by inflammation or by a mechanism of lung overload).

PROPYLENE GLYCOL MONOETHYL ETHER:

CEL: 100 ppm, 425 mg/m³ [Manufacturer]

DIBUTYL PHTHALATE:

In animal testing the reproductive system has been the prime target.

Exposure at or below the TLV has not caused either systemic effects or irritation in man.

PERSONAL PROTECTION

EYE

No special equipment for minor exposure i.e. when handling small quantities.

· OTHERWISE:

- Safety glasses with side shields.

· Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET

No special equipment needed when handling small quantities.
OTHERWISE: Wear chemical protective gloves, eg. PVC.

OTHER

No special equipment needed when handling small quantities.
OTHERWISE:
· Overalls.
· Barrier cream.
· Eyewash unit.

RESPIRATOR

Respiratory protection may be required when ANY "Worst Case" vapour-phase concentration is exceeded (see Computer Prediction in "Exposure Standards").

Protection Factor	Half-Face Respirator	Full-Face Respirator
5 x ES	Air-line*	A-P--2
	-	A-P-- PAPR-2
10 x ES	-	A-P--3
10+ x ES	-	Air-line**

* - Continuous Flow; ** - Continuous-flow or positive pressure demand
^ - Full-face.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.
For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

None required when handling small quantities.
OTHERWISE: Use in a well-ventilated area.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Red flammable liquid with a mild odour; mixes with water.

PHYSICAL PROPERTIES

Liquid.
Mixes with water.

Molecular Weight: Not applicable.
Melting Range (°C): Not available.
Solubility in water (g/L): Miscible
pH (1% solution): Not available.
Volatile Component (%vol): Not available.
Relative Vapour Density (air=1): >1
Lower Explosive Limit (%): Not available
Autoignition Temp (°C): Not available.
State: Liquid

Boiling Range (°C): >78
Specific Gravity (water=1): 0.950
pH (as supplied): Not applicable
Vapour Pressure (kPa): Not available
Evaporation Rate: Not available
Flash Point (°C): <23
Upper Explosive Limit (%): Not available
Decomposition Temp (°C): Not available

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

The liquid is. discomforting to the gastro-intestinal tract and toxic if swallowed.
Ingestion may result in nausea, abdominal irritation, pain and vomiting.
Considered an unlikely route of entry in commercial/industrial environments.

EYE

The liquid is. highly discomforting to the eyes and is capable of causing a mild, temporary redness of the conjunctiva (similar to wind-burn), temporary impairment of vision and/ or other transient eye damage/ ulceration.
The material may produce severe irritation to the eye causing pronounced inflammation.
Repeated or prolonged exposure to irritants may produce conjunctivitis.

SKIN

The liquid is discomforting to the skin and may cause drying of the skin, which may lead to dermatitis.
Toxic effects may result from skin absorption.
Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure.
Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.
Bare unprotected skin should not be exposed to this material.
The material may accentuate any pre-existing skin condition.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

INHALED

The vapour is discomforting to the upper respiratory tract.

Inhalation of vapour is more likely at higher than normal temperatures.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

CHRONIC HEALTH EFFECTS

Principal routes of exposure are usually by skin contact/absorption and inhalation of vapour.

Prolonged or continuous skin contact with the liquid may cause defatting with drying, cracking, irritation and dermatitis following.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

TOXICITY AND IRRITATION

Not available. Refer to individual constituents.

ETHANOL:

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 7060 mg/kg

Oral (human) LDLo: 1400 mg/kg

Oral (man) TDLo: 50 mg/kg

Oral (man) TDLo: 1.40 mg/kg

Oral (woman) TDLo: 256 mg/kg/12 wks

Inhalation (rat) LC50: 20,000 ppm/10h

Inhalation (rat) LC50: 64000 ppm/4h

IRRITATION

Skin (rabbit):20 mg/24hr-Moderate

Skin (rabbit):400 mg (open)-Mild

Eye (rabbit):100mg/24hr-Moderate

Eye (rabbit): 500 mg SEVERE

ETHYLENE GLYCOL MONOBUTYL ETHER:

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 470 mg/kg

Dermal (rabbit) LD50: 220 mg/kg

Inhalation (human) TCLo: 100 ppm

Inhalation (human) TCLo: 195 ppm/8h * [Union Carbide]

Inhalation (rat-male) LC50: 486 ppm *

Inhalation (rat-female) LC50: 450 ppm *

The material may produce severe irritation to the eye causing pronounced inflammation.

Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes.

IRRITATION

Skin (rabbit): 500 mg, open; Mild

Eye (rabbit): 100 mg/24h-Moderate

Eye (rabbit): 100 mg SEVERE

NITROCELLULOSE WITH >25% ALCOHOL, <12.6% NITROGEN:

Not available. Refer to individual constituents.

C.I. PIGMENT RED 48:1:

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY
Oral (rat) LD50: >6400 mg/kg*
Inhalation (rat) LDLo: 5240 mg/m³/4h

IRRITATION
Nil Reported * [BASF]

PROPYLENE GLYCOL MONOETHYL ETHER:
unless otherwise specified data extracted from RTECS - Register of Toxic Effects of
Chemical Substances.

1,2-propanediol, monoethyl ether
(mixed isomers) CAS RN 52125-53-8

ETHYLCELLULOSE:
unless otherwise specified data extracted from RTECS - Register of Toxic Effects of
Chemical Substances.

TOXICITY
Oral (rat) LD50: >5000 mg/kg
Dermal (rabbit) LD50: >5000 mg/kg

IRRITATION
Skin (rabbit): 500 mg/24h Mild

DIBUTYL PHTHALATE:
unless otherwise specified data extracted from RTECS - Register of Toxic Effects of
Chemical Substances.

TOXICITY
Oral (human) TDL₀: 140 mg/kg
Oral (rat) LD50: 8000 mg/kg
Inhalation (rat) LD50: 4250 mg/m³
Oral (rat) LOAEL: 66 mg/kg/day

IRRITATION
Nil Reported

MATERIAL	CARCINOGEN	REPROTOXIN	SENSITISER	SKIN
ethanol		ILOM		
ethylene glycol monobutyl ether	IARC:3			

REPROTOXIN

ILOM: ILO Agents toxic to the male reproductive system: ethanol

CARCINOGEN

IARC: International Agency for Research on Cancer (IARC) Carcinogens: ethylene glycol monobutyl ether Category: The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Section 12 - ECOLOGICAL INFORMATION

Marine Pollutant: Not Determined

No data for Zeus 3025 DO Red / Red B.P. Marker Ink.
Refer to data for ingredients, which follows:

ETHANOL:

Fish LC50 (96hr.) (mg/l):	13480
Algae IC50 (72hr.) (mg/l):	1450
log Kow (Sangster 1997):	- 0.3
BOD5:	63%
ThOD:	2.1
Half- life Soil - High (hours):	24
Half- life Soil - Low (hours):	2.6
Half- life Air - High (hours):	122
Half- life Air - Low (hours):	12.2
Half- life Surface water - High (hours):	26
Half- life Surface water - Low (hours):	6.5
Half- life Ground water - High (hours):	52
Half- life Ground water - Low (hours):	13

Aqueous biodegradation - Aerobic - High (hours):	26
Aqueous biodegradation - Aerobic - Low (hours):	6.5
Aqueous biodegradation - Anaerobic - High (hours):	104
Aqueous biodegradation - Anaerobic - Low (hours):	26
Aqueous biodegradation - Removal secondary treatment - High (hours):	67%
Photooxidation half- life water - High (hours):	3.20E+05
Photooxidation half- life water - Low (hours):	8020
Photooxidation half- life air - High (hours):	122
Photooxidation half- life air - Low (hours):	12.2

DO NOT discharge into sewer or waterways.

log Kow: -0.31- -0.32

Half-life (hr) air: 144

Half-life (hr) H2O surface water: 144

Henry's atm m³ /mol: 6.29E-06

BOD 5 if unstated: 0.93-1.67,63%

COD: 1.99-2.11,97%

ThOD: 2.1

When ethanol is released into the soil it readily and quickly biodegrades but may leach into ground water; most is lost by evaporation. When released into water the material readily evaporates and is biodegradable. Ethanol does not bioaccumulate to an appreciable extent.

The material is readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

ETHYLENE GLYCOL MONOBUTYL ETHER:

Fish LC50 (96hr.) (mg/l):	1490
BCF<100:	0.4
log Kow (Prager 1995):	0.83
log Kow (Sangster 1997):	0.8
Half- life Soil - High (hours):	672
Half- life Soil - Low (hours):	168
Half- life Air - High (hours):	32.8
Half- life Air - Low (hours):	3.28
Half- life Surface water - High (hours):	672
Half- life Surface water - Low (hours):	168
Half- life Ground water - High (hours):	1344
Half- life Ground water - Low (hours):	336
Aqueous biodegradation - Aerobic - High (hours):	672
Aqueous biodegradation - Aerobic - Low (hours):	168
Aqueous biodegradation - Anaerobic - High (hours):	2688
Aqueous biodegradation - Anaerobic - Low (hours):	672
Photooxidation half- life air - High (hours):	32.8
Photooxidation half- life air - Low (hours):	3.28
Fish LC50 (96hr.) (mg/l):	1250- 1650
Daphnia magna EC50 (48hr.) (mg/l):	600- 1000

DO NOT discharge into sewer or waterways.

log Kow: 0.76-0.83

Koc: 67

Half-life (hr) air: 17

Henry's atm m³ /mol: 2.08E-08

BOD 5 if unstated: 0.71

COD: 2.2

Log BCF: 0.4

Fish toxicity:

(-) 24h LD50: 983-1650 mg/L

(Fathead minnow) 96h LC50: 1700 mg/L **

Invertebrate toxicity:

cell mult. inhib.91-900mg/L

(Daphnia) 48h LC50: >1000 mg/L **

Bioaccumulation: not sig

Effects on algae and plankton: cell mult. inhib.35-900mg/L

Degradation Biological: rapid

processes Abiotic: no hydrol&photol,RxnOH* ** [Union Carbide]

PROPYLENE GLYCOL MONOETHYL ETHER:

Hazardous Air Pollutant:	Yes
Half- life Soil - High (hours):	672
Half- life Soil - Low (hours):	168
Half- life Air - High (hours):	31.9
Half- life Air - Low (hours):	3.19
Half- life Surface water - High (hours):	672
Half- life Surface water - Low (hours):	168
Half- life Ground water - High (hours):	1344
Half- life Ground water - Low (hours):	336
Aqueous biodegradation - Aerobic - High (hours):	672
Aqueous biodegradation - Aerobic - Low (hours):	168
Aqueous biodegradation - Anaerobic - High (hours):	2688
Aqueous biodegradation - Anaerobic - Low (hours):	672
Photooxidation half- life air - High (hours):	31.9
Photooxidation half- life air - Low (hours):	3.19

DIBUTYL PHTHALATE:

Hazardous Air Pollutant:	Yes
Algae IC50 (72hr.) (mg/l):	10- 50 (24h)
log Kow (Sangster 1997):	4.72
Half- life Soil - High (hours):	552
Half- life Soil - Low (hours):	48
Half- life Air - High (hours):	74
Half- life Air - Low (hours):	7.4
Half- life Surface water - High (hours):	336
Half- life Surface water - Low (hours):	24
Half- life Ground water - High (hours):	552
Half- life Ground water - Low (hours):	48
Aqueous biodegradation - Aerobic - High (hours):	552
Aqueous biodegradation - Aerobic - Low (hours):	24
Aqueous biodegradation - Anaerobic - High (hours):	552
Aqueous biodegradation - Anaerobic - Low (hours):	48
Aqueous biodegradation - Removal secondary treatment - High (hours):	95%
Aqueous biodegradation - Removal secondary treatment - Low (hours):	35%
Photolysis maximum light absorption - High (nano- m):	274
Photolysis maximum light absorption - Low (nano- m):	224.5
Aqueous photolysis half- life - Low (hours):	3466
Photooxidation half- life water - High (hours):	1.10E+06
Photooxidation half- life water - Low (hours):	2.10E+04
Photooxidation half- life air - High (hours):	74
Photooxidation half- life air - Low (hours):	7.4
First order hydrolysis half- life (hours):	10

The phthalate esters are distributed throughout the environment ubiquitously. They are found complexed with fulvic acid components of the humic substances in soil and marine and estuarine waters. Fulvic acid appears to act as a solubiliser for the otherwise insoluble ester and serves to mediate its transport and mobilisation in water or immobilisation in soil. Phthalate esters have been found in open ocean environments, in deep sea jelly fish, Atlantic herring and in mackerel. Phthalic ester plasticisers are clearly recognised as general contaminants of almost every soil and water ecosystem. In general they have low acute toxicity but the weight of evidence supporting their carcinogenicity is substantial. Other subtle chronic effects have also been reported. As little as 4 ug/ml in culture medium is lethal to chick embryo heart cells. This concentration is similar to that reached in human blood stored in vinyl plastic bags for as little as one day. Some phthalates (notably di2-ethylhexyl phthalate and dibutyl phthalate) may also be detrimental to the reproduction of the water flea (*Daphnia magna*), zebra fish and guppies. As phthalates are present in drinking water and food, concerns have been raised about their long term effects on humans.

log Kow: 4.72

Koc: 160-6400

Half-life (hr) air: 18

Half-life (hr) H₂O surface water: 1824

Henry's atm m³ /mol: 4.60E-07

BOD 5 if unstated: 0.43

ThOD: 2.24

BCF: 5000

Log BCF: 1.07-1.5

Fish - *Salmo gairdneri* LC50 (96h): 1.6 mg/L.

Daphnia Magna EC50 (48h): 3.4 mg/L.

Algae - Selenastrum capricornutum EC50 (96h): 0.75 mg/L.

Phytotoxicity: Vapours of DBP at low concentrations can cause serious damage to plants.

Section 13 - DISPOSAL CONSIDERATIONS

- Consult manufacturer for recycling options and recycle where possible .
- Consult State Land Waste Management Authority for disposal.
- Incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

Labels Required: FLAMMABLE LIQUID, TOXIC

HAZCHEM: 3WE

UNDG:

Dangerous Goods Class:	3	Subrisk:	6.1
UN Number:	1992	Packing Group:	II
Shipping Name: FLAMMABLE LIQUID, TOXIC, N.O.S. (contains ethanol and ethylene glycol monobutyl ether)			

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	6.1
UN/ID Number:	1992	Packing Group:	II
Special provisions:	A3		
Shipping Name: FLAMMABLE LIQUID, TOXIC N.O.S.			

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	6.1
UN Number:	1992	Packing Group:	II
EMS Number:	F-E,S-D	Special provisions:	274 944
Limited Quantities:	1 L	Marine Pollutant:	Not Determined
Shipping Name: FLAMMABLE LIQUID, TOXIC, N.O.S.			

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE: S6

REGULATIONS

Zeus 3025 DO Red / Red B.P. Marker Ink (CAS: None):
No regulations applicable

ethanol (CAS: 64-17-5) is found on the following regulatory lists;

Australia Exposure Standards

Australia Hazardous Substances

Australia High Volume Industrial Chemical List (HVICL)

Australia Inventory of Chemical Substances (AICS)

Australia National Pollutant Inventory

Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 5

IMO IBC Code Chapter 18: List of products to which the Code does not apply

IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
International Air Transport Association (IATA) Dangerous Goods Regulations
International Council of Chemical Associations (ICCA) - High Production Volume List
OECD Representative List of High Production Volume (HPV) Chemicals

ethylene glycol monobutyl ether (CAS: 111-76-2) is found on the following regulatory lists;

Australia Exposure Standards
Australia Hazardous Substances
Australia High Volume Industrial Chemical List (HVICL)
Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix E (Part 2)
IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
International Agency for Research on Cancer (IARC) Carcinogens
OECD Representative List of High Production Volume (HPV) Chemicals

C.I. Pigment Red 48:1 (CAS: 7585-41-3) is found on the following regulatory lists;

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 6
International Council of Chemical Associations (ICCA) - High Production Volume List
OECD Representative List of High Production Volume (HPV) Chemicals

propylene glycol monoethyl ether (CAS: 52125-53-8) is found on the following regulatory lists;

Australia Inventory of Chemical Substances (AICS)

ethylcellulose (CAS: 9004-57-3) is found on the following regulatory lists;

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP
United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II

dibutyl phthalate (CAS: 84-74-2) is found on the following regulatory lists;

Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)
Australia - Australian Capital Territory Environment Protection Regulation Ecosystem maintenance - Organic chemicals - Non-pesticide anthropogenic organics
Australia Exposure Standards
Australia Hazardous Substances
Australia Inventory of Chemical Substances (AICS)
Australia National Pollutant Inventory
IMO IBC Code Chapter 17: Summary of minimum requirements
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk
OECD Representative List of High Production Volume (HPV) Chemicals
OSPAR List of Chemicals for Priority Action
OSPAR List of Substances of Possible Concern

No data available for nitrocellulose with >25% alcohol, <12.6% nitrogen as CAS: Not avail.

Section 16 - OTHER INFORMATION

Denmark Advisory list for selfclassification of dangerous substances

Substance	CAS	Suggested codes
dibutyl phthalate	84- 74- 2	N; R51/53

REPRODUCTIVE HEALTH GUIDELINES

Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional

standard. These have been established after a literature search for reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

Ingredient	ORG	UF	Endpoi	CR	Adeq
		nt	TLV		
ethanol	1880 mg/m3	NA	NA	NA	Yes
ethylene glycol monobutyl ether	3.6 mg/m3		100	D	NA -
dibutyl phthalate	0.72 mg/m3		1000	D	NA -

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

EXPOSURE STANDARD FOR MIXTURES

"Worst Case" computer-aided prediction of vapour components/concentrations:

Composite Exposure Standard for Mixture (TWA) (mg/m³): 1880 mg/m³

If the breathing zone concentration of ANY of the components listed below is exceeded,

"Worst Case" considerations deem the individual to be overexposed.

Component Breathing Zone ppm Breathing Zone mg/m³ Mixture Conc: (%).

Component	Breathing zone	Breathing Zone	
Mixture Conc	(ppm)	(mg/m ³)	(%)
nitrocellulose with >25% alcohol, <12.6% nitrogen	1000.00	1880.0000	10.0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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